

S204681



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D6104-005
Job Sheet 198517



Part No: D6104-005

Job Qty: 16 pcs

Part Name: Round Billet, 17-4



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 7/30/19

Job Tracking No:

Due Date: 8/26/19

Created By: Chantal Lavoie

Type: Stock

Description:

Note: DWG REV B

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard Setup Run		Workcenter/Supplier	Sign-off
					Hrs	Hrs	Workcenter / Supplier Lead Time	
100	Purchasing	16 pcs	8/26/19	8/26/19	0.00	0.00	Purchasing - 1	
							Purchasing - 2	
							Purchasing - 3	
110	Packaging 2-1 - Receive - B4B	16 pcs	8/26/19	8/26/19	0.00	0.00	Packaging 2 - 1 - B4B	
							Packaging 2 - 2 - B4B	
							Packaging 2 - 3 - B4B	
							Packaging 2 - 5 - B4B	
							Packaging 2 - 4 - B4B	
							Packaging 2 - 6 - B4B	
							Packaging 2 - 7 - B4B	
							Packaging 2 - 8 - B4B	
							Packaging 2 - 9 - B4B	
							Packaging 2 - 10 - B4B	
							Packaging 2 - 11 - B4B	
							Packaging 2 - 12 - B4B	
							Packaging 2 - 13 - B4B	
							Packaging 2 - 14 - B4B	
							Packaging 2 - 15 - B4B	
							Packaging 2 - 16 - B4B	
							Packaging 2 - 17 - B4B	
							Packaging 2 - 18 - B4B	
							Packaging 2 - 19 - B4B	
							Packaging 2 - 20 - B4B	
							Packaging 2 - 21 - B4B	
							Packaging 2 - 22 - B4B	
							Packaging 2 - 23 - B4B	
							Packaging 2 - 24 - B4B	
							Packaging 2 - 25 - B4B	
							Packaging 2 - 26 - B4B	
							Packaging 2 - 27 - B4B	
							Packaging 2 - 28 - B4B	



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S204681



Part: D6104-005

Job No: 198517

Serial No/Batch: S204681

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 08/12/19

Plex 7/30/19 12:16 PM Dart.Lavoie.Chanta

					Packaging 2 - 29 - B4B	
					Packaging 2 - 30 - B4B	
					Packaging 2 - 31 - B4B	
					Packaging 2 - 32 - B4B	
					Packaging 2 - 33 - B4B	
					Packaging 2 - 34 - B4B	
					Packaging 2 - 35 - B4B	
					Packaging 2 - 36 - B4B	
					120 QC 18	16 pcs
QC 18 - 14						
QC 18 - 22						
QC 18 - 25						
QC 18 - 48						
QC 18 - 58	DAS					
QC 18 - 61	61					
QC 18 - 9	9-89					
QC 18 - 81						
130 Packaging 3-1 - Stock - B4B	16 pcs	8/26/19	0.00 0.00	Packaging 3 - 1 - B4B		
				Packaging 3 - 2 - B4B		
				Packaging 3 - 3 - B4B		
				Packaging 3 - 4 - B4B		
				Packaging 3 - 5 - B4B		
				Packaging 3 - 6 - B4B		
				Packaging 3 - 7 - B4B		
				Packaging 3 - 8 - B4B		
				Packaging 3 - 9 - B4B		
				Packaging 3 - 10 - B4B		
				Packaging 3 - 11 - B4B		
				Packaging 3 - 12 - B4B		
				Packaging 3 - 13 - B4B		
				Packaging 3 - 14 - B4B		
				Packaging 3 - 15 - B4B		
				Packaging 3 - 16 - B4B		
				Packaging 3 - 17 - B4B		
				Packaging 3 - 18 - B4B		
				Packaging 3 - 19 - B4B		
				Packaging 3 - 20 - B4B		
				Packaging 3 - 21 - B4B		
				Packaging 3 - 22 - B4B		
				Packaging 3 - 23 - B4B		
				Packaging 3 - 24 - B4B		
				Packaging 3 - 25 - B4B		
				Packaging 3 - 26 - B4B		
				Packaging 3 - 27 - B4B		
				Packaging 3 - 28 - B4B		
				Packaging 3 - 29 - B4B		
				Packaging 3 - 30 - B4B		
				Packaging 3 - 31 - B4B		
				Packaging 3 - 32 - B4B		
				Packaging 3 - 33 - B4B		
				Packaging 3 - 34 - B4B		
				Packaging 3 - 35 - B4B		
				Packaging 3 - 36 - B4B		
140 QC 21 - SA	16 pcs	8/26/19	0.00 0.00	QC 21 - SA - 21	DAS	
				QC 21 - SA - 70	21	
				QC 21 - SA - 53	9-89	
Part Op 100 - (Purchasing) Issue P/O: 44152 b) Ø4.00" x 5.10" long d) Material: 17-4PH Stainless steel (Ams 5643 or Descriptions: Aisi 630)						
110 - (Receive & Inspect for Damage & Mat'l Certs) Ensure material certification is attached						

120 - (QC18 In-Coming Inspection Material) Ensure Material certification comply to Dwg D6104**130** - (Identify as per dwg & Stock Location: _____) LOCATION: MAT043**140** - (QC21- Final Inspection - Work Order Release)**Job BOM**

Part / Item	Component Name	Quantity	Operation	Container
D6104-005P	17-4 SS Roundbar 4.00"Od	16 pcs (1 ea)	100-Purchasing	5204677 5204677

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	D6104-005P	16	0	0

Part Specifications

Specifications could not be found.

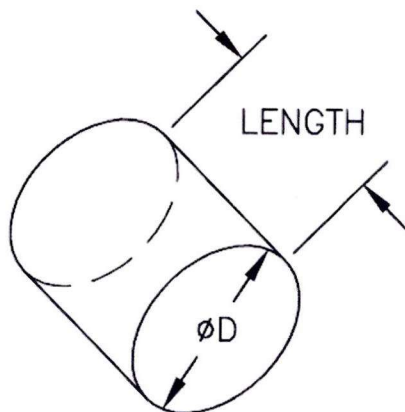
Plex 7/30/19 12:16 PM Dart.Lavoie.Chantal



DESIGN <i>RT</i>	DRAWN BY <i>[Signature]</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D6104	Rev. B SHEET 1 OF 1
DATE 02.11.25		TITLE ROUND BILLET, 17-4	SCALE NTS
A	01.04.10	NEW ISSUE	
B	02.11.25	CLARIFY ALLOY SPEC ADDED D6104-009/-011 REDUCE LENGTH OF BILLETS	

RELEASED
02.11.29 *[Signature]*

SPECIFICATION CONTROL DRAWING



MATERIAL: 17-4 PH SS (AMS 5643 OR AISI 630) MIN UTS = 170 KSI (38 HRC)

PURCHASE MATERIAL ACCORDING TO THE FOLLOWING TABLE. SPECIFY ALLOY, DIAMETER x LENGTH (+0.030/-0.000) AS SHOWN.

TOLERANCE ON ALL DIMENSIONS IS +0.030/-0.000.

ALL DIMENSIONS ARE IN INCHES

Part No.	Alloy	D (Diameter)	Length
D6104-001	17-4 PH STAINLESS STEEL	Ø3.00	3.80
D6104-003	17-4 PH STAINLESS STEEL	Ø3.25	3.80
D6104-005	17-4 PH STAINLESS STEEL	Ø4.00	5.10
D6104-007	17-4 PH STAINLESS STEEL	Ø4.50	5.10
D6104-009	17-4 PH STAINLESS STEEL	Ø5.25	4.10
D6104-011	17-4 PH STAINLESS STEEL	Ø6.50	4.10

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Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

POHB044152



Supplier: MEC002-VU
Metaux Castle
P.O. Box 4090 Stn A
Toronto
ON
M5W OE9 Canada

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: POHB044152

PO Date: 7/31/19

Due Date: 8/30/19

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Guerin, Kimberley
Phone: 613-632-5200 Ext: 298
kguerin@dartaero.com

Via: Ground

Pymt Terms: Net 60

Freight Terms:

Special Comments:

E-MAILED
2019-08-01 ✓

Items

Line Item	Job	Part	Supplier Part No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (USD)	Extended Price
1	198516	D6104-003P		17-4 SS Roundbar 3.25"Od : Various STC's	Firmed	-	8/30/19	12 pcs	0 pcs	12 pcs	\$26.70/pcs	\$320.40
2	198517	D6104-005P		17-4 SS Roundbar 4.00"Od : Various STC's AS PER DWG D6104 REV. B MATERIAL: 17-4 PH AS PER AMS 4643 OR AISI 630 SIZE: 4.00" X 5.10" LONG	Firmed	-	8/30/19	16 pcs	0 pcs	16 pcs	\$54.20/pcs	\$867.20

Grand Total: \$1,187.60

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

- A005 RIGHT OF ENTRY
- A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)
- A012 CHEMICAL AND PHYSICAL TEST REPORTS
- A016 PERSONNEL QUALIFICATION
- A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)
- A026 CERTIFICATION OF MATERIAL CONFORMANCE
- A041 QUALITY MANAGEMENT SYSTEM
- A042 DART NOTIFICATION BY SUPPLIER
- A043 RETENTION OF QUALITY DOCUMENT
- A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM
- A049 SUPPLIER AWARENESS

Plex 7/31/19 9:02 AM Dart.Guerin.Kimberley

**Castle Metals®**

A. M. Castle & Co.

PACKING SLIP/
CERTIFICATE OF CONFORMANCE

Page 1 of 1

Shipment No:3964625

Ship From: A. M. CASTLE & CO. 2150 ARGENTIA ROAD MISSISSAUGA, ON L5N 2K7 CAN		Sold To: DART AEROSPACE LTD 1270 ABERDEEN HAWKESBURY, ON K6A 1K7 CA		Ship To: DART AEROSPACE LTD 1270 ABERDEEN HAWKESBURY, ON K6A 1K7 CAN		Deliver To: DART AEROSPACE LTD 1270 ABERDEEN HAWKESBURY, ON K6A 1K7 CA	
Date Shipped 07-AUG-19	F.O.B. ORIGIN	Freight Terms Prepaid		Carrier LOCAL_FLEET		BOL No 3964625-4	

Shipment Details	Final Destination Branch - TOR
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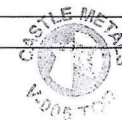
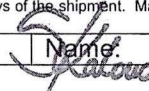
Order No	Line No	Item No	Description				
5558410	2	42464.MO	4.0000.RD.17CR-4NI.STAINLESS.RT.SOL TR.COND A. 5.10"LONG CUT TO 5.1 IN (+ .1250/- .0000 IN) - BAND SAW CUTTING SPECIFICATIONS: AMS 5643				
Purchase Order No		Part Number		Ordered Qty		Invoice Qty	
POHB044152		YOUR ITEM NUMBER: D6104-005		16.00 PCS		16.00 PCS	
Details		ALL PAPERWORK MUST FOLLOW ORDER / CUSTOMER MUST RECEIVE AT TIME OF DELIVERY ALL MATERIAL MUST HAVE IDENTIFYING MARKINGS EX:HEAT #'S Email P/s and certs to: clavoie@dartaero.com END USER: DART AEROSPACE END USE: COMMERCIAL AIRCRAFT PARTS					
Delivery No.	Mill/Source	Heat Number	Mech Id	PCS	Width (IN)	Length (IN)	Shipped Qty(LBS)
122826156	NORTH AMERICAN STAINLESS			16			299.6651

We hereby certify the material covered by this certification conforms in accordance with the above specifications and has been found to meet the applicable requirements for the material, including any specifications forming a part of the description. Test reports are on file subject to examination. All claims for defective material are waived unless made in writing to A.M. Castle & Co. within 60 days of the shipment. Material cut to the correct size, or material cut by the customer cannot be returned for credit.

Reviewed by Authorized Castle Metals Representative:

AUG 07 2019

Date:

Name: 

Date Printed: 07-AUG-2019 04:19:37 PM



North American Stainless Canada Inc.
740 Imperial Road North
Guelph, ON N1K1Z3
Canada

METALLURGICAL TEST REPORT

6870 Highway 42 East
Ghent, KY 41045-9615
(502) 347-6000

Certificate: 476611 1
Customer: 007209 001
Mail To:
CASTLE METALS
2150 ARGENTIA ROAD
MISSISSAUGA, ON L5N 2K7

Ship To:
CASTLE METALS
2150 ARGENTIA ROAD
MISSISSAUGA, ON L5N 2K7

Date: 1/18/2019 Page: 1
Steel: 630 (17-4)
Finish: HR

Your Order: 43372

NAS Order: PN 0100643 01 Heat Treat Code: 50,993

Corrosion:
Red Ratio: 4.7 :1

PRODUCT DESCRIPTION:

Round Bar, Hot Rolled, Annealed, Rough Turned
UNS S17400; EN 10204 3.1, ASTM A484/18, MACRO OK, AMS 5643/V
ASTM A564/13e1, AMS 2303/F, ASME SA564/13, ASTM F899/12B
SOL. ANNEALED @ 1900F MIN FOR 1 HR MIN. AND AIR COOLED TO RT
UT PER API6A PSL3, ASTM A388/S1 CRITERIA, UT PASSED
H900 MECH. PROPERTIES ARE CAPABILITY ONLY*

REMARKS:

COMPLIES W/REQUIREMENTS OF DFAR 252.225-7009 EU DIRECTIVE
2011/65/EU. RoHS. EAF+AOD+CC. NO WELD REPAIR. MELTED AND MFG
IN USA FREE FROM MERCURY AND LOW MELTING ALLOY CONTAMINATION

Product Id	Skid #	Diameter	Size	Weight	-----Length-----	Mark	Pieces	Commodity Code
BK0722 5		4.0000		1,009	144.00	1	1	

ANAB, ISO/IEC 17025, Certificate# L2323

CHEMICAL ANALYSIS CM(Country of Melt) ES(Spain) US(United States) ZA(South Africa) JP(Japan)

Chemical Analysis per ASTM A751/14a

NAS Heat	CM	C %	CB %	CO %	CR %	CU %	MN %	MO %	N %	NI %
A48E	US	.031	.202	.02	15.15	3.08	.77	.014	.025	4.15
		P %	S %	SI %	TA %	TI %				
		.018	.0135	.43	.0050	.0020				

MECHANICAL PROPERTIES

Product Id	i o c	d i r	HB No.	Grain No.	Ferrite %	TS-900CAP KSI	YS-900CAP KSI	E1-900CAP % 4D	RA-900CAP %	RC-900CAP No.	FREQ. No.
BK0722 5	R	L	341.0	7.0	.94	200.86	179.79	10.20	47.71	43.0	.37



NAS hereby certifies that the analysis on this certification is correct. Based upon the results and the accuracy of the test methods used, the material meets the specifications stated. These results relate only to the items tested and this report cannot be reproduced, except in its entirety, without the written approval of NAS.

Technical
Dept. Mgr.

KRIS LARK

1/18/2019



North American Stainless Canada Inc.
740 Imperial Road North
Guelph, ON N1K1Z3
Canada

METALLURGICAL TEST REPORT

6870 Highway 42 East
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Certificate: 476611 1
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2150 ARGENTIA ROAD
MISSISSAUGA, ON L5N 2K7

Date: 1/18/2019 Page: 2

Steel: 630(17-4)

Finish: HR

Corrosion:

Red Ratio: 4.7 :1

Your Order: 43372

NAS Order: PN 0100643 01 Heat Treat Code: 50,993

PRODUCT DESCRIPTION:

Round Bar, Hot Rolled, Annealed, Rough Turned
UNS S17400; EN 10204 3.1, ASTM A484/18, MACRO OK, AMS 5643/V
ASTM A564/13e1, AMS 2303/F, ASME SA564/13, ASTM F899/12B
SOL. ANNEALED @ 1900F MIN FOR 1 HR MIN. AND AIR COOLED TO RT
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Product Id	Skid #	Diameter	Size	Weight	-----Length-----	Mark	Pieces	Commodity Code
BK0722 5		4.0000		1,009	144.00	1	1	

ANAB, ISO/IEC 17025, Certificate# L2323

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Chemical Analysis per ASTM A751/14a

NAS Heat	CM
A48E	US

MECHANICAL PROPERTIES

Product Id	l o c	d i r	SEV. No.
BK0722 5	R	L	.20



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Product Id	Skid #	Diameter	Size	Weight	-----Length-----	Mark	Pieces	Commodity Code
BK0722 8		4.0000		1,008	144.00	2	1	

ANAB, ISO/IEC 17025, Certificate# L2323

CHEMICAL ANALYSIS CM(Country of Melt) ES(Spain) US(United States) ZA(South Africa) JP(Japan)

Chemical Analysis per ASTM A751/14a

NAS Heat	CM	C %	CB %	CO %	CR %	CU %	MN %	MO %	N %	NI %
A48E	US	.031	.202	.02	15.15	3.08	.77	.014	.025	4.15
		P %	S %	SI %	TA %	TI %				
		.018	.0135	.43	.0050	.0020				

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BK0722 8		4.0000		1,008	144.00	2	1	

ANAB, ISO/IEC 17025, Certificate# L2323

CHEMICAL ANALYSIS CM(Country of Melt) ES(Spain) US(United States) ZA(South Africa) JP(Japan)

Chemical Analysis per ASTM A751/14a

NAS Heat	CM
A48E	US

MECHANICAL PROPERTIES

Product Id	l o c a l	d i s t r i b u t i o n	SEV. No.
BK0722 8	R L		.20



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Date: 1/18/2019 Page: 1

Steel: 630(17-4)

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IN USA FREE FROM MERCURY AND LOW MELTING ALLOY CONTAMINATION

Product Id	Skid #	Diameter	Size	Weight	-----Length-----	Mark	Pieces	Commodity Code
BK0723 3		4.0000		1,009	144.00	3	1	

ANAB, ISO/IEC 17025, Certificate# L2323

CHEMICAL ANALYSIS CM(Country of Melt) ES(Spain) US(United States) ZA(South Africa) JP(Japan)

Chemical Analysis per ASTM A751/14a

NAS Heat	CM	C %	CB %	CO %	CR %	CU %	MN %	MO %	N %	NI %
A48E	US	.031	.202	.02	15.15	3.08	.77	.014	.025	4.15
		P %	S %	SI %	TA %	TI %				
		.018	.0135	.43	.0050	.0020				

MECHANICAL PROPERTIES

Product Id	l o c	d i c	HB No.	Grain No.	Ferrite %	TS-900CAP KSI	YS-900CAP KSI	El-900CAP % 4D	RA-900CAP %	RC-900CAP No.	FREQ. No.
BK0723 3	R	L	341.0	7.0	.94	200.86	179.79	10.20	47.71	43.0	.37



NAS hereby certifies that the analysis on this certification is correct. Based upon the results and the accuracy of the test methods used, the material meets the specifications stated. These results relate only to the items tested and this report cannot be reproduced, except in its entirety, without the written approval of NAS.

Technical
Dept. Mgr.

KRIS LARK

1/18/2019



North American Stainless Canada Inc.
740 Imperial Road North
Guelph, ON N1K1Z3
Canada

METALLURGICAL TEST REPORT

6870 Highway 42 East
Ghent, KY 41045-9615
(502) 347-6000

Certificate: 476611 3
Customer: 007209 001
Mail To:
CASTLE METALS
2150 ARGENTIA ROAD
MISSISSAUGA, ON L5N 2K7

Ship To:
CASTLE METALS
2150 ARGENTIA ROAD
MISSISSAUGA, ON L5N 2K7

Date: 1/18/2019 Page: 2

Steel: 630(17-4)

Finish: HR

Corrosion:

Red Ratio: 4.7 :1

Your Order: 43372

NAS Order: PN 0100643 01 Heat Treat Code: 50,993

PRODUCT DESCRIPTION:

Round Bar, Hot Rolled, Annealed, Rough Turned
UNS S17400; EN 10204 3.1, ASTM A484/18, MACRO OK, AMS 5643/V
ASTM A564/13e1, AMS 2303/F, ASME SA564/13, ASTM F899/12B
SOL. ANNEALED @ 1900F MIN FOR 1 HR MIN. AND AIR COOLED TO RT
UT PER API6A PSL3, ASTM A388/S1 CRITERIA, UT PASSED
H900 MECH. PROPERTIES ARE CAPABILITY ONLY*

REMARKS:

COMPLIES W/REQUIREMENTS OF DFAR 252.225-7009 EU DIRECTIVE
2011/65/EU. RoHS. EAF+AOD+CC. NO WELD REPAIR. MELTED AND MFG
IN USA FREE FROM MERCURY AND LOW MELTING ALLOY CONTAMINATION

Product Id	Skid #	Diameter	Size	Weight	-----Length-----	Mark	Pieces	Commodity Code
BK0723 3		4.0000		1,009	144.00	3	1	

ANAB, ISO/IEC 17025, Certificate# L2323

CHEMICAL ANALYSIS CM(Country of Melt) ES(Spain) US(United States) ZA(South Africa) JP(Japan)

Chemical Analysis per ASTM A751/14a

NAS Heat	CM
A48E	US

MECHANICAL PROPERTIES

Product Id	l o c	d i r	SEV. No.
BK0723 3	R	L	.20



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Product Id	Skid #	Diameter	Size	Weight	-----Length-----	Mark	Pieces	Commodity Code
BK0723 9		4.0000		1,473	144.00	4	1	

ANAB, ISO/IEC 17025, Certificate# L2323

CHEMICAL ANALYSIS CM(Country of Melt) ES(Spain) US(United States) ZA(South Africa) JP(Japan)

Chemical Analysis per ASTM A751/14a

NAS Heat	CM	C %	CB %	CO %	CR %	CU %	MN %	MO %	N %	NI %
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		P %	S %	SI %	TA %	TI %				
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ANAB, ISO/IEC 17025, Certificate# L2323

CHEMICAL ANALYSIS CM(Country of Melt) ES(Spain) US(United States) ZA(South Africa) JP(Japan)

Chemical Analysis per ASTM A751/14a

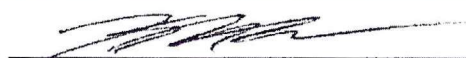
NAS Heat	CM
A48E	US

MECHANICAL PROPERTIES

Product Id	l o c	d i r	SEV. No.
BK0723 9	R	L	.20

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Technical
Dept. Mgr.


KRIS LARK

1/18/2019

MATERIAL RECEIPT INSPECTION FORM

MATERIAL: D6164-005
 DATE: 19/08/12

PO / BATCH NO.: P0418044152
5204681

MATERIAL CERT REC'D: Yes
 QUANTITY RECEIVED: 16x
 QUANTITY INSPECTED: 16x
 QUANTITY REJECTED: 0

THICKNESS ORDERED: 4.000"
 THICKNESS RECEIVED: 4.000"
 SHEET SIZE ORDERED: —
 SHEET SIZE RECEIVED: —

DESCRIPTION	NCR (Check Y/N)	COMMENTS
SURFACE DAMAGE	Y ☒	
CORRECT FINISH	☒ N	
CORROSION	Y ☒	
CORRECT GRAIN DIRECTION	☒ N	
CORRECT MATERIAL PER M-DRAWING	☒ N	AMS 5643
CORRECT THICKNESS	☒ N	
PHOTO REQUIRED	Y ☒	
CORRECT REF # TO LINK CERT	☒ N	HT. A48E
CORRECT MATERIAL IDENTIFICATION	☒ N	
CORRECT M# ON THE MATERIAL	☒ N	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y ☒	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y ☒	

CUT SAMPLE PIECE OF MATERIAL AND PREFORM A HARDNESS CHECK. RECORD RESULTS BELOW					
	HRC	HRB	DUR A	DUR D	WEBSTER
TYPE OF MATERIAL					
SIZE OF TEST SAMPLE					
HARDNESS / DUROMETER READING					

testers located in the Quality Office

QC 18 INSPECTION	ENGINEERING SIGNOFF (if required)
INSPECTED BY: <u>61</u> DATE: <u>AUG 12 2019</u>	SIGNED OFF BY: _____ DATE: _____

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in